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F07090 0222860

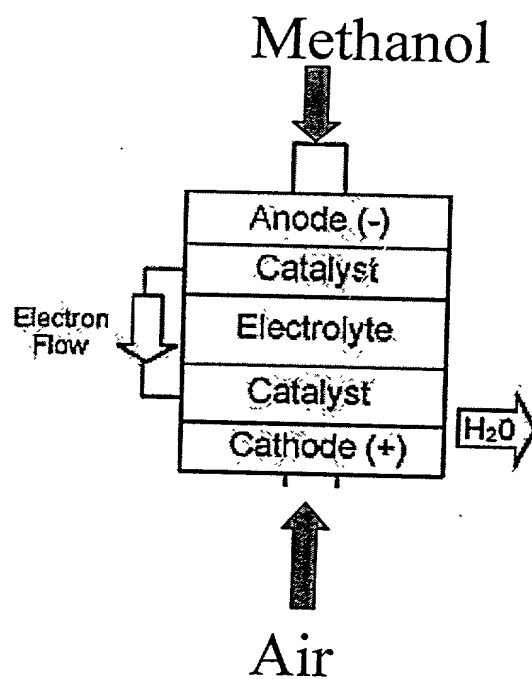


FIG. 1

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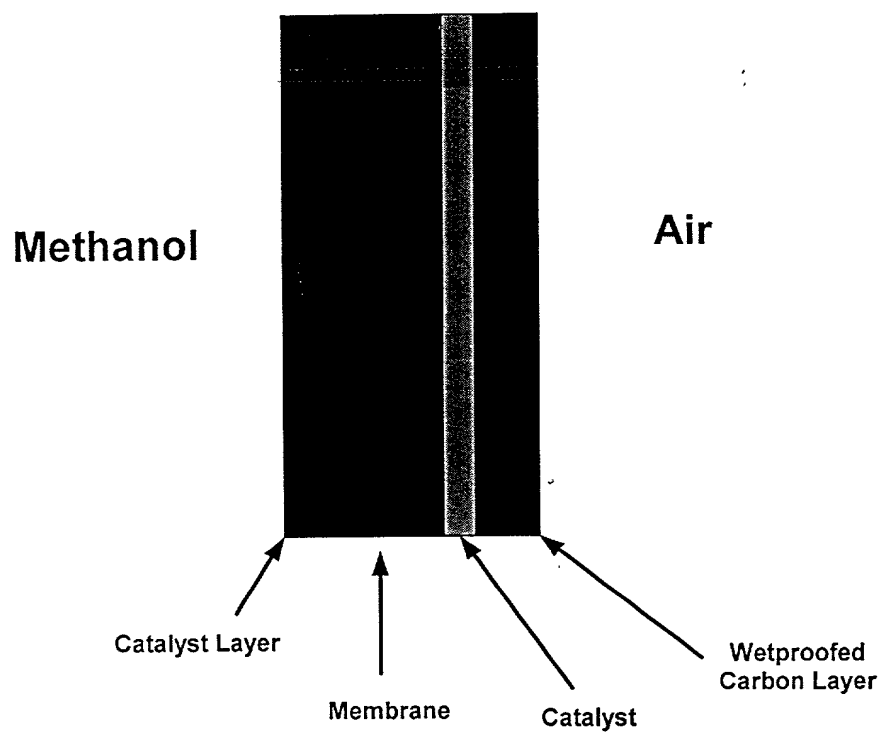
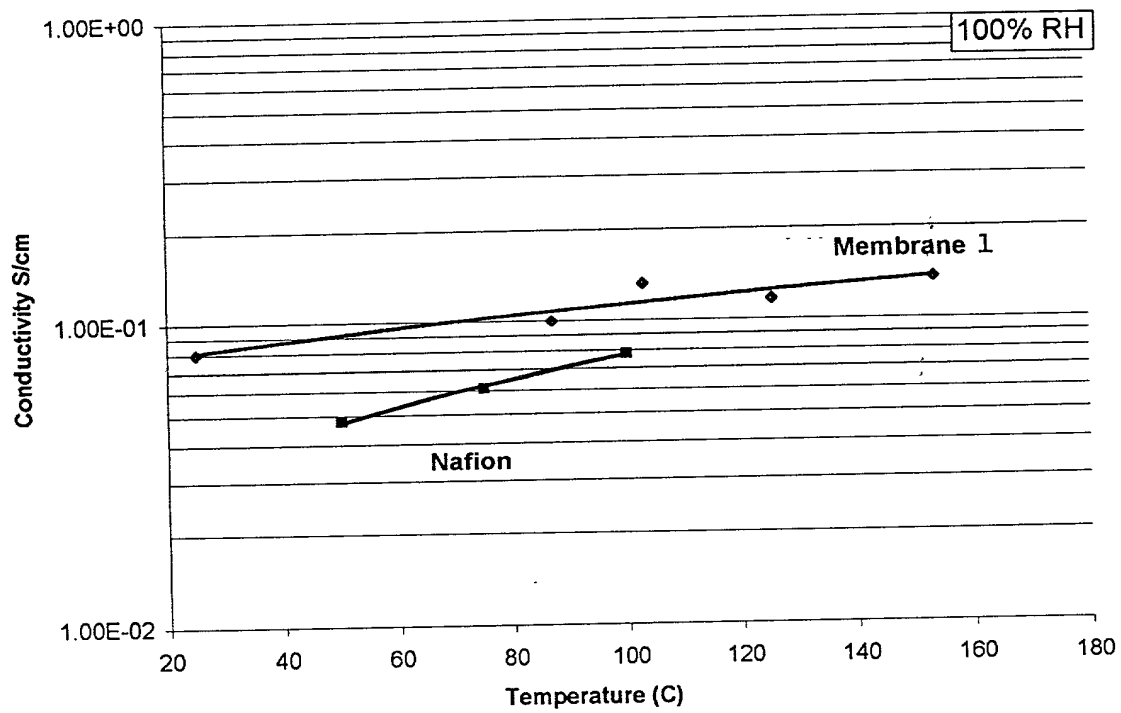


FIG. 2



Membrane 1: 81.5% sPEEK; 15.5% PBI and 3% PAN

FIG. 3

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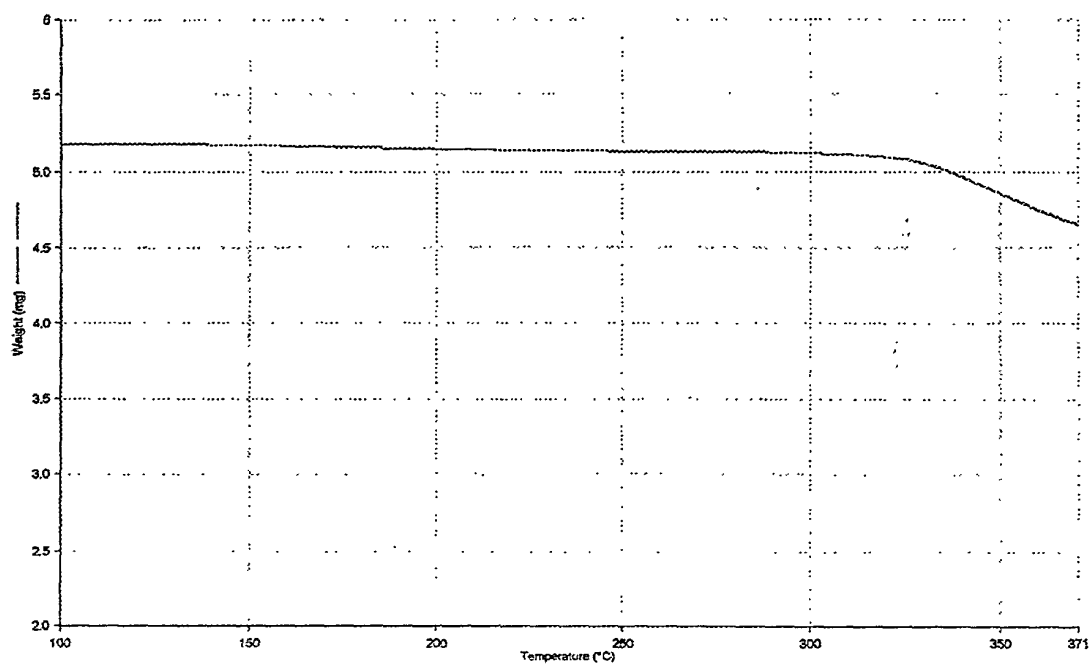
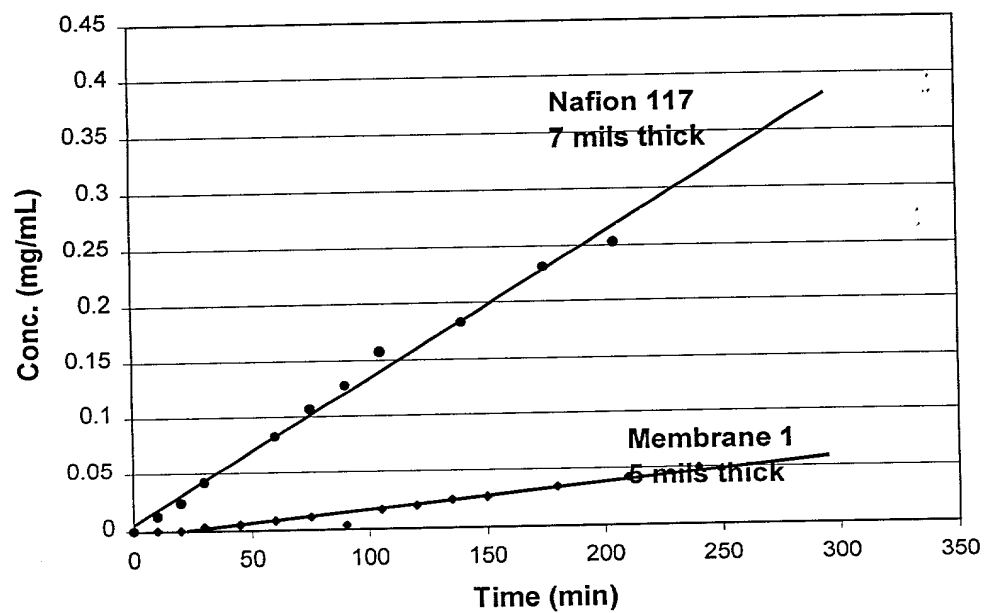


FIG. 4



Membrane 1: SPEEK 75% PBI 20% , 5% PAN

FIG. 5

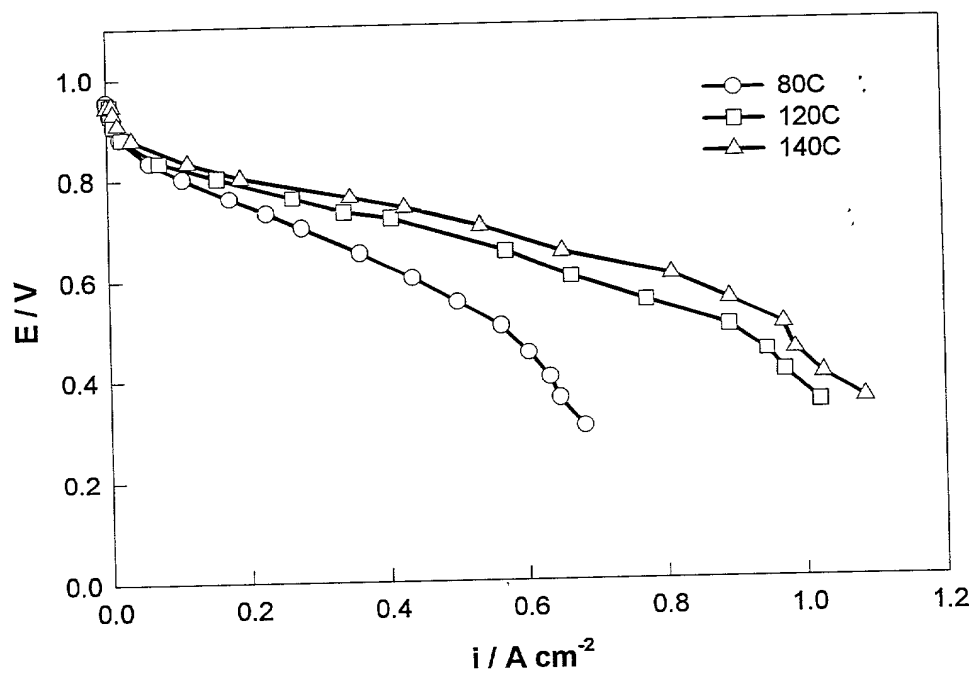


FIG. 6

